

# X-Stone Solid Surface Care Guide

## For Flat Countertops in Glossy OR Matte White Finish

X-Stone™ flat countertops, are made of a monolithic, non-porous and solid all-the-way-through material whose surface is easy to maintain and infinitely renewable if damaged. **ONE SIDE OF COUNTERTOP IS GLOSSY WHITE, AND THE OTHER SIDE IS MATTE WHITE.**

### EVERYDAY CARE

X-Stone™ can be routinely cleaned with a damp soft cloth or paper towel and ordinary soap or mild household liquid detergents. Formula 409® or other commercially available solid surface cleaners will remove most basic residues or stains. To prevent hard water marks or dull surfaces, always rinse and dry the surface thoroughly after cleaning. For a final touch, you may apply Countertop Magic® cleanser ([www.magicamerican.com](http://www.magicamerican.com)), available at any hardware store or supermarket. Wipe away excess cleanser with a soft cloth. **DO NOT USE STRONG ACID OR ALKALINE DRAIN CLEANERS. DO NOT USE ABRASIVE CLEANSERS, PADS OR STEEL WOOL.**

### STUBBORN STAINS AND MINOR SCRATCHES

Different cleaning techniques are required to remove stubborn stains and minor scratches depending on the type of finish.

**MATTE FINISH** is X-Stone's low or no-sheen finish offered on one side of the countertops. Scrub in a small circular motion with a gray #7448 Scotch-Brite® hand pad or damp sponge and an abrasive cleaner such as Soft Scrub®, Bon Ami®, Comet® or Ajax®. Then rinse and towel dry thoroughly.

**GLOSSY WHITE** is X-Stone's higher, reflective sheen found on the other side of countertop.

**To remove stubborn stains**, spray a non-abrasive cleaner such as Formula 409® over the stain and wait for a couple of minutes. Then scrub in a small and overlapping circular motion with a wet sponge. **DO NOT USE ABRASIVE CLEANSERS, PADS OR STEEL WOOL.** To enhance the visual color clarity and hide minor scuffs, apply Countertop Magic® cleanser ([www.magicamerican.com](http://www.magicamerican.com)), available at any hardware store or supermarket. Wipe away any excess cleanser with a soft cloth or paper towel.

**To remove scratches**, polish the surface sequentially with 800/1500/2000 grit sandpaper and water using small and overlapping circular motions. Dry the water off with a clean and dry soft cloth. Then polish the area using a microfiber auto or soft cloth and a mild compound such as 3M's Perfect-it™ or Meguiar's® Ultimate Compound. Then complete the procedure by applying a commercially available car wax such as Meguiar's® Cleaner wax or Turtle Wax®. Should there be a variation with the surface finish, proceed with waxing over the entire surface. For a final touch, you may apply Countertop Magic® cleanser ([www.magicamerican.com](http://www.magicamerican.com)), available at any hardware store or supermarket. An X-Stone™ Home Solid Surface Care Kit is available from Madeli.

### PREVENTING DAMAGE

#### Heat

X-Stone™'s surface is heat resistant but it is recommended to minimize direct heat exposure to the surface by not placing hot appliances such as hot curling irons directly on the surface.

#### Harsh materials

Accidental spills or splatters from harsh materials should be wiped off immediately and then rinsed with water. Harsh materials include drain or toilet bowl cleaners, rust or varnish removers, paint solvents, lacquer thinner and products containing acetone like nail polish removers.

### CUTTING AND DRILLING GUIDE

X-Stone™ Solid Surface can be easily drilled and cut to fit wall-to-wall openings with standard tools:

- **Drilling:** Use Milwaukee Bi-Metal Hole Saws for drain and faucet holes.
- **Cutting:** Use Fine Finish Circular Saw Blades. (7 1/4" with 60 teeth or 10" with 80 teeth)

If you need additional assistance or have any questions, please contact  
**MADELI CUSTOMER CARE: (305) 718-8817 ext. 1 or TOLL FREE: (800) 819-6988**  
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